## **FIG WORKING WEEK 2023**

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# ISO 17123-4:2012 for electrooptical distance meters

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## ISO standard 17123-4:2012

- Specifies procedures for determining the level of uncertainty in distance measurements.
- Instrument manufacturers quote the standard in their specs.
- Example from a contemporary total station (1 sigma):
  - 1 mm + 2 part per million. At 200 m, uncertainty of ±1.4 mm.









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## **Test procedures**

- Simplified test
  - Check if the instrument is within spec: yes or no.
  - Does not enable statistical analysis.

#### • Full test

- Determine the standard uncertainty of distance measurements.
- Determine the correction for the "zero-point" systematic bias.
- Field tested with a Leica TS60 total station.













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#### **Full test procedure**

• Layout a test line with 7 points. 21 unique distances.



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#### Measurements

- Measuring mode is left to the user.
  - Number of readings, 1 face vs. 2 face.
- Systematic effects should be corrected.
  - Atmospheric refraction.
  - Reduction of slope distances to horizontal.
- Occupy all marks and measure each pair.









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## Calculation

• Use least squares to estimate the distances and zero-point correction.

$$r = Ay - x$$
,  $\hat{y} = (A^T A)^{-1} A^T x$ ,  $s = \sqrt{r^T r / v}$ 









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## Results

• Use statistical tests to evaluate the significance of the results.

 $s = 0.6 \ mm$  ,  $\delta = -0.5 \ mm$  ,  $s_{\delta} = 0.3 \ mm$ 

- A: Does the experimental standard deviation meet the desired precision (0.6 mm)?
  - Yes.
- B: Do two different samples agree with each other?
  - Different measurement modes agreed.
- C: Is the zero-point correction statistically equal to zero (at 95% confidence)?
  - Yes.







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#### Discussion

- *s* represents the expected uncertainty of a single distance measurement at the 1-sigma, 68% confidence level.
- $\boldsymbol{\delta}$  represents the zero-point correction, reflecting a constant bias.
- "Instrument" includes ancillary equipment and observing techniques.







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## Discussion

- The full test procedure whenever the instrument's inherent level of random error needs to be established.
- Solved parameters may be used as *a prior* values for subsequent work.
- Can evaluate the influence of different observing techniques to evaluate suitability for a particular task.
- Simplified test provides a less stringent option.







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#### Discussion

- Distance-dependent uncertainty is not adequately modeled by a single value. Instrument specifications also have a scale uncertainty.
- ISO 17123-4 mentions using a frequency meter.







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## Conclusion

- ISO 17123-4 is widely used as a measure of achievable precision for EDM instruments.
- Facilitates consistency among all parties. Flexible in implementation.
- In this study, a test line was established and all distances measured.
- Resulting standard uncertainty was 0.6 mm, comparable to the spec.







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#### **Future research**

- Measure scale with a frequency meter.
- Investigate alternate methods for determining scale uncertainty.
- Evaluate the necessary number of points. Is less than 7 suitable?
- Investigate other standards in the ISO 17123 series.







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## Thank you.



