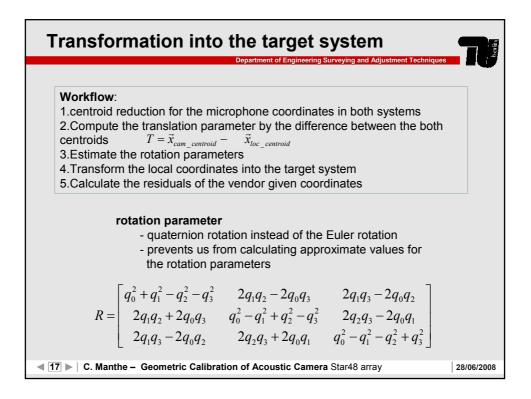
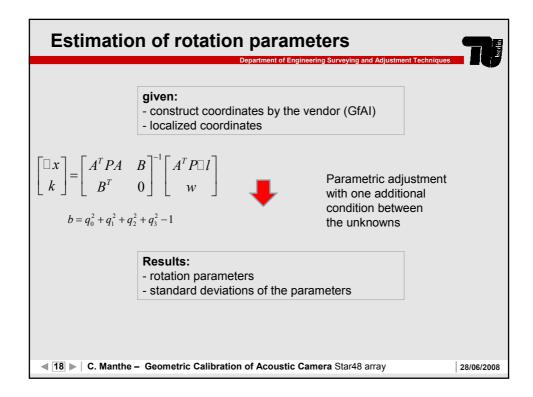


number of the star array	1	2	3	4	5
distance to the star array [m]	4.36	4.37	4.73	5.48	6.14
baseline length [m]	4.21	4.21	4.59	4.59	4.59
mean of absolute corrections of the horizontal angles [mgon]	0.4	0.3	0.5	0.5	0.7
mean of absolute corrections of the zenith angles [mgon]	0.6	0.3	0.6	0.5	0.6
mean of the mean point errors of the local coordinates [mm]	0.22	0.13	0.3	0.45	0.51
maximum mean error of the local coordinates [mm]	0.26	0.15	0.41	0.51	0.59
max NV	1.1	0.7	2.1	2.8	2.1
after the adjustment	0.4	0.2	0.6	0.7	0.8





Residuals to calibrate the acoustic software										
			Department of	Engineering Surveyin	ig and Adjustment Technique					
	Star	max ∆X [mm]	max ∆Y [mm]	max ∆Z [mm]						
	1	4.8	-6.3	1.9						
	2	6.4	-13.0	11.4						
	3	-9.3	7.8	-2.6						
	4	9.0	7.7	-6.2						
	5	-8.1	4.4	-5.9						
2.	 The residuals are significant (σ=±0.5mm). Residuals show the diversity of the stars. Each star array slightly different. 									
	 Thus, a calibration is need for every new Acoustic Camera because the precision by constructing the device is to low. 									
◄ 19 ► C. Manthe - Geometric Calibration of Acoustic Camera Star48 array										

